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and Part 1 of the Code of Regulations § 51 the attached document has been duly ... API 1104: Standard for Welding Pipelines and Related Facilities. 49 CFR 195.214(a)

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This standard covers the gas and arc welding of butt, fillet, and socket welds in carbon and low-alloy steel piping used in the

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compression, pumping, and transmission of crude petroleum, petroleum products, fuel gases, carbon dioxide, nitrogen and, where applicable, covers welding on distribution systems. It applies to both new construction and in-service welding.

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API 1104 - REQUESTS
FOR INTERPRETATION
Date Received Section
Background Question
Proposed Response
Contact 4/28/11 5&7
Joint alignment of pipe
is not always perfect.
We use GMAW for shop
and field welding of
pipe X65 grades and
less. We sometimes
install an alignment
tack root pass 2" or
less to aid in the
alignment of restrained

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API 1104 - REQUESTS FOR INTERPRETATION

The requirements for fillet welds in the main body of API Std 1104 should be applied to in-service welds that contact the carrier pipe, except for the alternative/ additional requirements specified in this appendix. For in-service welding, where discrepancies exist

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between this appendix and the main body, the appendix should govern.

APPENDIX B—IN-SERVICE WELDING - American Petroleum Institute

API Weldi TWENTY-FI

This standa high-quality using appro equipment. This standa and socket used in the crude petro dioxide, nitr distribution and in-servi shielded me

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tungsten arc welding
flash butt-w processes
u or automati
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b This standa the
proper a qualified tec
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API Standard 1104

API Standard 1104,
21st Edition is the
industry standard for
welding practices.
Welding of Pipelines
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... Does he need to re-
qualify for company A?
If so where does it say
so in the code? Thank
you for your help . RE:
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... The performance
qualification of a
welder or welding
operator shall be
affected when one ...

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